

Diamètre du tube (En mm)	Rayon de cintrage à l'axe du tube (En mm)	Difficulté du cintrage 1.00 = Difficile 3.00 = Facile	Longueur des mors de serrage
4.0	5.0	1.25	16.00
4.0	8.0	2.00	16.00
4.0	11.5	2.88	16.00
4.0	11.5	2.88	20.00
4.0	11.5	2.88	20.00
6.0	7.0	1.17	17.00
6.0	10.0	1.67	7.00
6.0	10.0	1.67	18.00
6.0	10.0	1.67	40.00
6.0	12.4	2.07	20.00
6.0	13.0	2.17	15.00
6.0	13.0	2.17	21.00
6.0	13.5	2.25	20.00
6.0	14.0	2.33	21.00
6.0	15.0	2.50	18.00
6.0	16.0	2.67	35.00
6.0	16.9	2.82	16.00
6.0	18.0	3.00	15.00
6.0	60.0	10.00	40.00
8.0	12.0	1.50	14.00
8.0	12.0	1.50	15.00
8.0	12.0	1.50	16.00
8.0	12.0	1.50	21.00
8.0	14.0	1.75	14.00
8.0	16.0	2.00	17.00
8.0	16.0	2.00	25.00
8.0	16.0	2.00	27.00
8.0	16.0	2.00	35.00
8.0	17.5	2.19	16.00
8.0	20.0	2.50	13.00
8.0	20.0	2.50	32.00
8.0	24.0	3.00	12.00
8.0	25.0	3.13	30.00
8.0	25.0	3.13	31.00
8.0	28.0	3.50	19.00
9.5	15.0	1.58	16.00
10.0	13.0	1.30	13.00
10.0	15.0	1.50	35.00
10.0	20.0	2.00	16.00
10.0	20.0	2.00	25.00
10.0	25.0	2.50	30.00
10.0	25.0	2.50	32.00
10.0	30.0	3.00	14.00
10.0	30.0	3.00	32.00
10.0	35.0	3.50	30.00
10.0	40.0	4.00	25.00

CHALAND-PALMIERI

commercial@chaland-palmieri.com

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12.0	20.0	1.67	16.00
12.0	20.0	1.67	18.00
12.0	20.0	1.67	20.00
12.0	22.0	1.83	40.00
12.0	25.0	2.08	25.00
12.0	25.0	2.08	28.00
12.0	30.0	2.50	27.00
12.0	40.0	3.33	30.00
12.0	45.0	3.75	28.00
12.0	58.0	4.83	50.00
13.0	40.0	3.08	25.00
14.0	16.0	1.14	32.00
14.0	30.0	2.14	50.00
14.0	37.0	2.64	25.00
14.0	42.0	3.00	22.00
14.0	57.0	4.07	45.00
15.0	30.0	2.00	27.00
15.0	30.0	2.00	30.00
15.0	47.5	3.17	25.00
16.0	24.0	1.50	60.00
16.0	32.0	2.00	40.00
16.0	34.0	2.13	47.00
16.0	40.0	2.50	32.00
16.0	41.0	2.56	50.00
16.0	105.0	6.56	60.00
16.0	128.0	8.00	40.00
17.10	31.3	1.83	60.00
17.10	34.9	2.04	60.00
17.20	38.0	2.21	50.00
18.0	26.0	1.44	40.00
18.0	35.0	1.94	60.00
18.0	40.0	2.22	44.00
18.0	53.0	2.94	40.00
18.0	60.0	3.33	50.00
18.0	69.0	3.83	50.00
18.0	130.0	7.22	40.00
19.1	45.0	2.36	50.00
20.0	20.0	1.00	30.00
20.0	29.5	1.48	60.00
20.0	30.0	1.50	38.00
20.0	30.0	1.50	60.00
20.0	40.0	2.00	50.00
20.0	50.0	2.50	45.00
20.0	60.0	3.00	60.00
20.0	80.0	4.00	50.00
20.0	100.0	5.00	75.00

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20.0	120.0	6.00	50.00
20.0	200.0	10.00	128.00
21.3	40.0	1.88	65.00
21.3	100.0	4.69	70.00
22.0	30.0	1.36	55.00
22.0	50.0	2.27	45.00
22.0	60.0	2.73	60.00
22.0	75.0	3.41	55.00
22.1	55.0	2.49	50.00
22.2	90.0	4.05	50.00
23.0	50.0	2.17	50.00
25.0	30.0	1.20	60.00
25.0	35.0	1.40	80.00
25.0	41.0	1.64	100.00
25.0	48.0	1.92	70.00
25.0	50.0	2.00	70.00
25.0	60.0	2.40	50.00
25.0	70.0	2.80	80.00
25.0	80.0	3.20	75.00
25.0	80.0	3.20	155.00
25.0	80.0	3.20	193.00
25.0	150.0	6.00	100.00
25.0	175.0	7.00	100.00
25.4	92.5	3.64	80.00
26.9	30.0	1.12	70.00
26.9	50.0	1.86	80.00
26.9	60.0	2.23	60.00
26.9	75.0	2.79	60.00
28.0	40.0	1.43	66.00
28.0	55.0	1.96	60.00
28.0	75.0	2.68	75.00
28.0	90.0	3.21	75.00
30.0	45.0	1.50	60.00
30.0	70.0	2.33	65.00
30.0	80.0	2.67	60.00
30.0	105.0	3.50	80.00
30.0	250.0	8.33	120.00
31.7	115.0	3.63	120.00
31.7	115.0	3.63	165.00
31.7	115.0	3.63	182.00
31.7	115.0	3.63	185.00
31.8	63.5	2.00	95.00
31.8	105.0	3.30	100.00
32.0	60.0	1.88	60.00
32.0	60.0	1.88	60.00
32.0	76.0	2.38	80.00

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32.0	76.0	2.38	165.00
32.0	90.0	2.81	85.00
32.0	120.0	3.75	70.00
33.0	116.5	3.53	100.00
33.0	216.5	6.56	150.00
33.7	58.0	1.72	70.00
33.7	68.0	2.02	75.00
33.7	85.0	2.52	0.00
33.7	85.0	2.52	60.00
33.7	100.0	2.97	45.00
33.7	117.0	3.47	70.00
34.0	70.0	2.06	70.00
34.0	150.0	4.41	60.00
35.0	65.0	1.86	60.00
35.0	85.0	2.43	80.00
35.0	120.0	3.43	70.00
36.0	222.5	6.18	105.00
38.0	40.0	1.05	100.00
38.0	100.0	2.63	70.00
40.0	100.0	2.50	120.00
40.0	100.0	2.50	120.00
40.0	100.0	2.50	168.00
40.0	250.0	6.25	180.00
42.4	48.0	1.13	170.00
42.4	60.0	1.42	120.00
42.4	93.0	2.19	120.00
42.4	110.0	2.59	110.00
45.0	90.0	2.00	82.00
45.0	100.0	2.22	90.00
45.0	110.0	2.44	90.00
45.0	110.0	2.44	150.00
48.3	57.0	1.18	90.00
48.3	85.0	1.76	95.00
48.3	85.0	1.76	100.00
48.3	110.0	2.28	120.00
48.3	110.0	2.28	125.00
48.3	150.0	3.11	120.00
50.0	75.0	1.50	100.00
50.0	100.0	2.00	125.00
50.0	128.0	2.56	105.00
50.0	185.0	3.70	100.00
54.0	135.0	2.50	120.00
60.0	150.0	2.50	120.00
60.3	100.0	1.66	150.00